

Brass and German silver fluxes in accordance with DIN EN 1045 (DIN 8511)



The following fluxes are available as standard brazing fluxes for brass and German silver:

F 100 (FH 21 / F-SH2) white paste, non-corrosive
for brazing of steel, cast iron, malleable cast iron, nickel and nickel alloys.

F 110 (not standardised) red powder
for welding of cast iron with FONTARGEN A 110.

F 120 (FH 21 / F-SH2) white powder, non-corrosive
for brazing of steel, cast iron, malleable cast iron, nickel and nickel alloys.
Mixed with distilled water, the powder becomes an easy to spread flux paste.

Rapidflux (FH 21 / F-SH2) clear liquid, non-corrosive
for brazing of steel, cast iron, malleable cast iron, nickel and nickel alloys.
The liquid is used in conjunction with the appropriate RAPIDFLUX equipment
and is fed through the burner directly to the brazing joint.

Rapidflux NT (FH 21 / F-SH2) clear, nontoxic liquid, non-corrosive
for brazing of steel, cast iron, malleable cast iron, nickel and nickel alloys.
The liquid is used in conjunction with the appropriate RAPIDFLUX equipment
and is fed through the burner directly to the brazing joint.

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