



TIG HCUBE

Old reference: TIG CuBe2

Classification

EN 14700 : S Z Cu1

AFNOR : CuBe2

Description & Applications

Solid rod for TIG welding to surfacing. Used for welding and surfacing of copper and copper beryllium.

Typical Chemical Composition (%)

Be	Co	Ni	Fe	Cu
2.0	0.25	0.02	0.01	Rem.

All Weld Metal Mechanical Properties

Hardness

Welding Current & Instructions

Welding mode	Shielding Gas
TIG = -	Ar : 6-12 l/min

ind.10



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