



## SELECTARC TIG T60

Old reference : TIG T60

### Classification

AWS A5.16 : ERTi-4

Material N° : 3.7065

### Characteristics

Welding of pure Titanium.

### Applications

Heat exchanger, Condensers, Evaporators for nuclear plants, Oil refinery, Aeronautical and Chemical industries.

### Typical Weld Metal Composition (%)

C	N	H	O	Fe	Ti
0.040	0.010	0.007	0.20	0.150	base

### Welding Current & Instructions

Welding Mode	Shielding Gas
TIG =	Ar : 6-12 l/min Back Shielding : Ar : 3-6 l/min

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