

Classifications

EN ISO 14343-A	AWS A5.9 / SFA-5.9
S 13 4	ER410NiMo (mod.)

Characteristics and typical fields of application

Sub-arc wire for welding similar soft-martensitic steels like 1.4313 / CA 6 NM.

Typical analysis of the wire

	C	Si	Mn	Cr	Ni	Mo
wt.-%	0.01	0.7	0.7	12.3	4.8	0.5

Packaging

Size(s) in mm	Type	Weight
3,0	basket spool	25 kg,50 kg

Other sizes and coil weights on request.

