

Classifications

EN ISO 14171-A	AWS A5.23 / SFA-5.23
T2Ni1Cu	ECG

Characteristics and typical fields of application

diamondspark S NiCu1 is a basic-cored seamless and coppered wire for submerged arc welding of weather resistant applications.

Typical fluxes to combine

Process	Name	EN ISO 14174
SAW	UV 306	S A AR 1 77 AC H5
SAW	UV 400	S A AB 1 67 AC H5
SAW	UV 421 TT	S A FB 1 55 AC H5

